Evaluation of the mechanical properties of light-cure composite resins submitted to post-cure

Avaliação das propriedades mecânicas de resinas compostas fotoativáveis submetidas a ativação complementar

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Introduction

Since the introduction of composite resins in Dentistry, significant advances have been observed in the sense of improving their physical and mechanical characteristics. However, composite resins still present limitations such as polymerization contraction, difficulties in establishing proximal contacts with adjacent teeth through direct techniques, color instability, post-operative sensitivity and inadequate resistance to abrasion1-3.

Flexural strength can be understood as the collective measurement of tensile, compression and shear stresses while hardness can be defined as the resistance a material has towards indentation of its surface4. Flexural strength and hardness tests are of great relevance or the evaluation of restorative material resistance, being the materials that present elevated flexural resistance are less prone to fractures5. The durability of esthetic restorations in composite resin is directly influenced by the polymerization of the material. Proper polymerization represents one of the main causes for clinical failure of these materials, disabling the capacity of achieving desirable physical, mechanical and biological properties6,7.

Abstract

Objective: This study evaluated the flexural strength and Vickers hardness of a direct restorative composite resin (Filtek P-60™), submitted or not to the post-cure, and a laboratory composite resin (Artglass™). Methods: The flexural strength tests followed the ISO 4049:1988 regulations, and the Vickers microhardness tests the ASTM E-384:1999 regulations. The Filtek P-60™ composite resin was cure activated as follows: Group I - conventional light cure; Group II - conventional light cure followed by post-cure with dry heat; Group III - conventional light cure followed by post-cure in a stroboscopic light unit; Group IV - Artglass™ composite resin was light cured in a stroboscopic unit. After cure activation procedures, the samples were kept in deionized water at 37 ± 1 °C for 24h and protected from light. Results were submitted to Anova and Duncan’s test and revealed an increase in flexural strength and Vickers microhardness test after Filtek P-60™ post-cure. Results and Conclusion: It is possible to conclude that the Vickers microhardness values for Filtek P-60™ samples were superior to the Artglass™ composite resin values; and that the flexural resistance values for Filtek P-60™ submitted to post-cure were superior to the Artglass™ resin values.

Key words: Resin composite. Mechanical properties. Post-cure.
With the objective of enhancing properties such as flexural strength, microhardness and color stability, some direct composite resin systems are based on light-cure activation followed by a complementary activation with laboratory light-cure units, heating or the combination of both, named as complementary activation or post-cure\textsuperscript{7-12}. There is a consensus in literature that the heat increase the mechanical properties of cured composites with improved conversion degree and a consequent reduction of unreacted monomers\textsuperscript{2,3,13}. Thus, the aim of this study was to verify the influence of two post-cure techniques on flexural resistance and Vickers microhardness of a light-cure composite resin as well as to compare these properties to those of a laboratory composite resin processed according to the manufacturer's instructions, testing the hypotheses that the composite resin submitted the post-cure produce higher flexural strength and microhardness values than laboratory composite.

### Materials and method

This study was performed with the composite resin Filtek P-60\textsuperscript{TM} (3M Dental Products, St. Paul, MN, EUA)\textsuperscript{14}, shade A3, indicated for direct and indirect fillings, and the composite resin Artglass\textsuperscript{TM} (Heraus Kulzer, Wehrheim, Hessen, Germany), shade DA3, indicated for indirect restorations (Square 1).

**Square 1: Information of the composite resin systems investigated in this study**

<table>
<thead>
<tr>
<th>Material- Shade</th>
<th>Manufacturer</th>
<th>Composition</th>
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<tbody>
<tr>
<td>P 60\textsuperscript{TM} (A3)</td>
<td>3M ESPE</td>
<td>TEGDMA, UDMA, Bis-EMA 75.9% glass zirconium and silica, in weight, with an average size of 0.60 μm.</td>
</tr>
<tr>
<td>Artglass\textsuperscript{TM} (DA3)</td>
<td>Heraus Kulzer</td>
<td>Bis-GMA, UTMA 75.0% in weight, barium glass with particles of an average size of 0.70 μm and a small amount of colloidal silica.</td>
</tr>
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</table>

The flexural strength tests were accomplished according to ISO 4049:2000 criteria. The samples were obtained through a metallic matrix split in two, forming a rectangular cavity with 25 mm length X 2 mm width X 2 mm high dimensions\textsuperscript{15}. Thirty samples of resin composite Filtek P-60\textsuperscript{TM} were confectioned and randomly distributed in three experimental groups with 10 samples each: Group I - conventional light-cure; Group II post-cure with dry heat after conventional light-cure; Group III - post-cure with a laboratory light-cure unit after conventional light-cure. The composite resin Filtek P-60\textsuperscript{TM} was incrementally placed in the metallic matrix and a glass lamina was positioned over the composite resin using digital pressure. In Group I, conventional light-cure was performed by using two Optlight Plus\textsuperscript{TM} (Gnatus, Ribeirão Preto, SP, Brazil) light-cure units, with a pointer of 10 mm of diameter, with a irradiance of 500 mW/cm\textsuperscript{2}, checked by the radiometer Gnatus\textsuperscript{TM}. Light-cure initially occurred at the center of the metallic matrix for 40s, and then towards both extremities, with the aid of both light-cure units for a further 40s each. The sample was then removed from the metallic matrix, placed up-side-down and the previously described light-cure procedure was achieved, totaling 240s for each sample. In Group II, post-cure with heat was applied by using a Dental Klin\textsuperscript{TM} (Odontobrás, Ribeirão Preto, SP, Brazil), previously calibrated to generate dry heat at 120 °C for 600s. In Group III, post-cure with light was performed with a UniXS\textsuperscript{TM} (Heraus Kulzer, Wehrheim, Hessen, Germany) light unit with two xenon stroboscopic light bulbs, for 180s in each side of the sample.

The laboratory composite resin Artglass\textsuperscript{TM} was incrementally placed in the metallic matrix and a glass lamina was placed over it, using digital pressure. After the insertion of the composite resin, light-cure was performed by using a UniXS\textsuperscript{TM} laboratory light-cure unit for 180s. The matrix was then turned up-side-down, and the light-cure procedure described was repeated, totaling 360s for each sample. Ten samples were confectioned with Artglass\textsuperscript{TM} laboratorial composite resin (Group IV).

After the activation procedures, the samples were kept in deionized water at 37 ± 1 °C for 24h, in a biological kiln, in a dark receptacle, protected from light.

Flexure tests were fulfilled by means of a universal testing machine Instron which was charged with a cell of load of 100N at a cross-head speed of 0.5 mm/min.

Vickers micro-hardness testing followed the ASTM E-384:1999 criteria. Samples were confectioned with the aid of a PVC matrix with a diameter of 5 mm and 2 mm thick placed over a glass slab\textsuperscript{16}. Filtek P-60\textsuperscript{TM} composite resin was incrementally placed inside the PVC matrix and a glass lamina was placed over it. After insertion with composite resin, conventional light-cure was performed by using the Optlight\textsuperscript{TM} light-cure unit. The matrix was then turned up-side-down, and the previously described light-cure procedure was repeated, totaling 80s of light exposure for each sample. The post-cure method was the same as that performed for the flexure test. Fifteen samples were confectioned with Filtek P-60\textsuperscript{TM} composite resin and were...
randomly distributed in three experimental groups previously described.

The laboratory composite resin, Artglass™, was incrementally placed inside the PVC matrix and a glass lamina was placed over it using digital pressure. After the insertion of composite resin, light-cure was accomplished by using a UniXSTM laboratory light-cure unit for 180s. The matrix was then turned up-side-down, and the light-cure procedure described was repeated, totaling 360s for each sample. Five samples were confectioned with Artglass™ laboratorial composite resin (Group IV).

After activation, all samples were kept in deionized water at 37 ± 1°C for 24 hours in a bacteriological kiln, in dark receptacles, protected from light.

Vickers micro-hardness tests were performed by using a Durimet (Vickers Leitz™, Wetzlar, Hessen, Germany) microhardness tester with a 50 gF load, for 15s. Five indentations marks were made on one surface of the each sample.

The flexural strength and Vickers microhardness values were submitted to statistic analysis and the averages to Duncan's multiple comparison tests (p < 0.05).

In order to evaluate differences in the interest averages between groups, Anova models and Duncan’s multiple comparison tests to compare treatments (groups) in pairs were used. The results are shown on Figures 1 and 2. The analysis was performed with the SPSS 11.5 Inc. software (Statistical Package for Social Sciences).

Different colors indicate statistically significant differences

![Figure 1: Graphic representation of the Duncan test results for flexural strength (TF - kgf/mm²)](image)

Different colors indicate statistically significant differences

![Figure 2: Graphic representation of the Duncan test results for Vickers microhardness values (VHN)](image)
Results

The mean values and standard deviations of flexural strength and microhardness and statistical grouping are shown in Tables 1 and 2.

<table>
<thead>
<tr>
<th>Groups</th>
<th>Mean ± EP</th>
<th>Group</th>
</tr>
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<tbody>
<tr>
<td>Group I</td>
<td>94.7 ± 27.1</td>
<td>B</td>
</tr>
<tr>
<td>Group II</td>
<td>137.7 ± 20.7</td>
<td>A</td>
</tr>
<tr>
<td>Group III</td>
<td>134.1 ± 18.4</td>
<td>A</td>
</tr>
<tr>
<td>Group IV</td>
<td>101.1 ± 10.0</td>
<td>B</td>
</tr>
</tbody>
</table>

Different letters indicate statistically significant differences between groups (p < 0.05)

Table 2: Vickers microhardness (VHN) - comparison between groups by Duncan’s test

<table>
<thead>
<tr>
<th>Group</th>
<th>Mean ± EP</th>
<th>Group</th>
</tr>
</thead>
<tbody>
<tr>
<td>Group I</td>
<td>98.06 ± 0.91</td>
<td>B</td>
</tr>
<tr>
<td>Group II</td>
<td>109.03 ± 0.95</td>
<td>A</td>
</tr>
<tr>
<td>Group III</td>
<td>106.46 ± 0.74</td>
<td>A</td>
</tr>
<tr>
<td>Group IV</td>
<td>59.45 ± 0.41</td>
<td>C</td>
</tr>
</tbody>
</table>

Different letters indicate statistically significant differences between groups (p < 0.05)

Discussion

The direct composite system studied submitted to post-cure produced values of flexural strength and microhardness higher than the laboratory composite resin, thus confirming the study hypotheses.

Among the esthetic materials available in the market, the choice frequently lies between ceramic or indirect resin restorations. History has shown that throughout time, interest as regards dental ceramics has been constant. Even so, this material became established as the first choice for reproducing natural teeth. Ceramics may be considered as an excellent option for esthetic restorative material. They are biocompatible, resistant to compression, have heat conductivity similar to that of one of dental tissues, marginal integrity, color stability, good resistance to abrasion, and retain less bacterial plaque. Nevertheless, there are still limitations, such as technique sensitivity, high cost, and when compared with laboratory resin composites they are not effectively repaired.

Post-cure with 100 °C during seven minutes, between five and thirty minutes after initial activation, was responsible for a higher increase in flexural strength. Also, post-cure between 125 °C and 150 °C during one hour on an experimental composite, resulted in higher values of flexural strength. However, the values found were not statistically different when post-cure lasted 10 min only. Therefore, in this study, 10 min post-cure with heat was used, in order to considerably increase bending and hardness strength of the studied composite during a short period. This reduction in time is important to allow the dental surgeon to perform a faster procedure.

The present study both groups submitted to complementary activation (Groups II and III) showed a statistically similar increase in flexural strength: around 35% in comparison with the control group (Group I) and with the laboratorial composite resin Artglass™ (Group IV). Composite resins submitted to post-cure, regardless the activation method, showed an increase of 11% on flexural strength.

In this study, the composite resin Filtek P-60™, which was not submitted to post-cure (Group I), and the composite resin Artglass™ (Group IV), showed statistically similar mean bending strength values. It was possible to conclude that different chemical compositions and different activation units showed statistically similar flexural strength values. Another study evaluated the flexural strength and hardness of direct and indirect composites, and concludes that the direct composite systems with higher filler contents had higher mean and values than the indirect composites.

Groups II and III, submitted to post-cure, showed mean flexural strength values and were not statistically different. Three post-cure methods using light and heat, heat and pressure and microwaves, did not reveal statistical differences in flexural strength of composite resins.

Previous studies have widely described that particle incorporation in composite matrixes provide better mechanical properties. No direct relation between the inorganic particle content of composite resins and flexural strength was found. This fact makes it important to analysis the organic matrix formulation of composite resin, source, time, intensity and direction of light-cure and presence of complementary activation for the evaluation of the mechanical properties of composites.

Hardness reflects the conversion degree of composite resins and is more related to the organic matrix content of composite resins. The presence of unpolymerize monomers in the matrix may induce surface degradation of the composite resins. The results of the present study showed that the Vickers microhardness values for Group I were higher super than the Vickers microhardness values found for Group IV. Therefore, the organic matrix of the composite resin Filtek P-60™ is more susceptible to the monomeric conversion than the laboratorial composite resin Artglass™. Another study found that the Vickers microhardness values for the composite resin Artglass™ inferior to the values found for the direct composite resin Heliomolar™ (Ivoclar-Vivadent), with an organic matrix basically composed of Bis-GMA and UDMA.

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Similar results were observed when the direct/indirect composite resins TPH™ (Dentsply) and Filtek P-60™ (3M ESPE) were submitted to post-cure. They showed better mechanical properties (hardness and diametral strength) than the laboratorial composite resin Solidex™ (Shofu) which has an organic matrix basically composed of multifunctional resin co-polymers and UDMA. Evaluation of the clinical heat post-cure performance of the composite resin Oclusin™, by using the US Public Health Service criteria, showed that it was responsible for making the resin matrix more resistant to intra-oral fractures, improved the marginal integrity and reduced the rates of post-operative sensibility. However, these results did not persist after 12 months. Further clinical evaluations must be undertaken periodically in order to verify the maintenance of the increase in bending strength and Vickers microhardness of composite resin Filtek P-60™ submitted to post-cure.

Conclusions

- Post-cure of the composite resin Filtek P-60™, either by light or heat, increased flexural strength and Vickers microhardness with statistically significant values compared to conventional activation.
- Flexural strength values for the composite resin Filtek P-60™, submitted to conventional activation only, were statistically similar to flexural strength values of the laboratorial composite resin Artglass™.
- Vickers microhardness values of the composite resin Filtek P-60™, submitted to conventional activation only, were statistically superior to the Vickers microhardness values of the laboratorial composite resin Artglass™.

Resumo

Objetivo: Este estudo avaliou a resistência à flexão e microdureza Vickers de uma resina composta direta (Filtek P-60®), submetida ou não a ativação complementar, e uma resina composta laboratorial (Artglass®). Métodos: Os ensaios de resistência à flexão seguiram a normatização ISO 4049:1988, e os ensaios de microdureza Vickers seguiram a normatização ASTM E-389:1999. A resina composta Filtek P-60® foi ativada da seguinte forma: Grupo I - fotoativação convencional; Grupo II - fotoativação convencional seguida por ativação complementar com calor seco; Grupo III - fotoativação convencional seguida por ativação complementar com luz estroboscópica. O Grupo IV foi composto pela resina composta laboratorial Artglass® fototativada numa unidade de luz estroboscópica. Após os procedimentos de ativação as amostras foram armazenadas em água deionizada a 37 ± 1 ºC por 24h num recipiente fechado, protegido de luz. Resultados e Conclusão: Os resultados foram submetidos aos testes Anova e Duncan, que revelaram um aumento na resistência à flexão e microdureza Vickers para a resina composta Filtek P-60® submetida à ativação complementar.


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